# Mechanisms and Algorithms 

Lab: Lego Levers, Shafts and Cranks

## Lab Philosophy

|  | Electronics | Mechanisms | Lego | 80/20 |
| :---: | :---: | :---: | :---: | :---: |
| Plans | Schematic Drawings | Assemblies | Assemblies | Assemblies |
| Items | Resistors, etc | Beams, etc | Beams, etc | Beams, etc |
| Acquisition | Radio Shack | McMaster-Carr | Lego Store | 80/20 Store |
| Drawing | Orcad | Pro/E | MLCAD | CAD Plug-ins |
| Simulating | Spice | Pro/E | Pro/E | Pro/E |
| Test/Evaluate | Breadboarding | Quick-connect | Quick-connect | Quick-connect |

- Plans: read drawings, understand part roles and part connections
- Items: Learn proper name of parts and what parts exist
- Acquisition: Learn vendors for Bill of Materials (BOM)
- Drawing: Communicating and Archiving your designs
- Simulation: Rapid prototyping
- T\&E: Learn to physically construct, identify challenges and learn troubleshooting


## Lab Experiments

1. Introduction to Lego Fundamentals
2. Reciprocating Motion: Simple Crank
3. Reciprocating Motion: 3-Bar Crank (Isogawa Pg. 61)
4. Reciprocating Motion: Crankshaft (Isogawa Pg. 63)

Homework: Reciprocating Motion: Slider-Crank (Isogawa Pg. 62)

## Exercise 1: Introduction to Lego Fundamentals

Note 6:5 ratio of unit height to unit length.
In Lego: Vertical > Horizontal. We have a 6:5 ratio


6:5 ratio important: Naïve approaches yield weak and unsound connections:

Stacking (naïve approach)


Structural weak (try it)

Bracing (best practice)


5:6 ratio demands 2 plates for aligning holes

## Motivation for Plates



From example: the 5:6 rule demands 2 plates

- Two stacked bricks = 1 vertical unit
- 1 plate $=1 / 3$ vertical unit

1 vertical unit $+2 * 1 / 3$ vertical units $=5 / 3$ vertical units
$5: 6$ ratio states 6 vertical units $=5$ horizontal units
Hence:

$$
\frac{5}{3} \text { vertical units } \bullet \frac{6 \text { horizontal units }}{5 \text { vertical units }}=2 \text { horizontal units }
$$

Exercise 1-1: What do you need to stack to align holes with a 5-hole beam


Aligning holes
Note: space between aligning holes $=4$ horizontal units 4 horizontal units $\bullet \frac{5 \text { vertical units }}{6 \text { horizontal units }}=\frac{20}{6}=\frac{10}{3}=3 \frac{1}{3}$ vertical units

4 vertically stacked bricks = 3 vertical units. Hence need plate


## Plate Equation

$$
2(3 a+b) \equiv 5 c \quad \begin{aligned}
& a: \text { Number of full-height vertical units (i.e. N bricks - 1) } \\
& b: \text { Number of 1/3-height vertical units (i.e. plates) } \\
& c: \text { Number horizontal units between holes }
\end{aligned}
$$

Exercise 1-2: Construct the following and complete the following table

| Full height <br> vertical <br> units | $1 / 3$-height <br> vertical <br> units | Horizontal <br> Units |
| :---: | :---: | :---: |
| 1 | 2 | 2 |
| 3 | 1 | 4 |
|  |  | 6 |
| 6 |  |  |
| 8 |  |  |

Answer:

| Full height <br> vertical <br> units | $1 / 3$-height <br> vertical <br> units | Horizontal <br> Units |
| :---: | :---: | :---: |
| 1 | 2 | 2 |
| 3 | 1 | 4 |
| 5 |  | 6 |
| 6 | 2 | 8 |
| 8 | 1 | 10 |

## Gears



| Gear Teeth <br> [number] | Gear Radius <br> [horiz units] |
| :---: | :---: |
| 8 | 0.5 |
| 16 | 1 |
| 24 | 1.5 |
| 40 | 2.5 |

Gear size in horizontal units demands integer-sized spacing:


Gears: Getting away with non-integer spacing


Recall that 2 stacked bricks $=1$ vertical unit

$$
1 \text { vertical unit } \bullet \frac{6 \text { horizontal units }}{5 \text { vertical units }}=1.2 \text { horizontal units }
$$

Recall that for a beam, space between holes $=1$ horiz unit

$$
(1.2 \text { horiz units })^{2}+(1 \text { horiz units })^{2}=1.44+1=2.44 \text { horiz units }^{2}
$$

Thus diagonal space $=\sqrt{2.44}=1.56$ horizontal units
i.e. close enough for a 16:8 or 2:1 gear ratio

Exercise 1-3: Construct a 3:2 gear train
Answer: Hint: Use a plate to space two beams. Use 24T and 16T gears


Exercise 1-4: Construct a 9:1 gear train

## Answer: Hint: Use two 3:1 gear trains



Note 6:5 ratio of unit height to unit length.


## Exercise 2: Simple Crank



Lego Simple Crank


Video


Step 1: Parts for Simple Crank (seen on bottom)


Step 3: Mount Axle/Pin on Gear with Pin


Step 2: Pin the Gear to Beam. Bush Axle 4 to Beam


Step 4: Pass Axle 10 thru Axle/Pin and mount on assembly

## Exercises

2-1 Replace Beam with Brick to re-construct a simple cran


Simple Crank using Brick

## Exercises

2-2 Construct the following crank (more complex)


## Exercise 3: The Crank and 3-Bar Linkage



Isogawa’s Lego Crank 3-Bar Linkage


Video


Step 1: Parts. NB: Contrast parts 4459 and 3673


Step 3: Pin Beam 7 and Gear to Beam 5


Step 2: Pin the Gear. Join Beam 5 and Beam 7


Step 4: Axle and bush the Gear. Join 2 Beam 7s.

## MLCAD Building Instructions and POV Rendering



## Exercises

3-1 Replace Beams with Bricks to construct the following 3-Bar Crank (left) 3-2 Construct the following 3-Bar Crank (right)


Left: 3-Bar Crank using Bricks


Right: 3-Bar with Crank near Middle

## Exercise 4: The Crankshaft



Isogawa's Lego Crankshaft


Video


Step 1: Parts.


Step 3: Pin Axle/Pins to Beams 5 and 11


Step 2: Pin the Gear to Beam 11


Step 4: Thread Axle 5 thru Angle Connector. Pin Beam

## Exercises

4-1 Replace Beams with Bricks to construct the following Crankshaft (left) 4-2 Construct the following (right). Rotate Grey Gear. Black Gear output?


Left: Double Crankshaft using Bricks


Right: Crank and Lever (front and rear views)

